



# 838 COATINGS

12800 State Hwy 13, STE 400  
Savage, MN 55378

## 838 PlyPrime

Primer for WebTape

### DESCRIPTION

838 PlyPrime is designed for use as a primer to prepare single ply membranes for application of WebTape. PlyPrime should also be used any time the WebTape will be applied to a surface (ie metal) when the ambient temperature is below 40°F. PlyPrime uses a VOC exempt solvent in combination with elastomers.

### USES

PlyPrime can be sprayed, rolled or brushed onto substrates. Acceptable substrates include EPDM, metal, asphalt, CSPE, TPO and porous surface like wood and concrete. If using with PVC membrane, a very thin coat

### 838 PlyPrime Technical Data

|                         |                                    |
|-------------------------|------------------------------------|
| Coverage                | >300 ft <sup>2</sup> gallon        |
| Application Temperature | -20°F to 150°F (air and substrate) |
| Flash Point             | 110°F                              |
| Viscosity               | 150 cps                            |
| Density                 | 6 lbs/gal                          |
| Film Thickness          | >2 mils                            |

## PRODUCT INFORMATION SHEET

should be applied. Pooling of PlyPrime on PVC or asphalt cannot be allowed. Surfaces must be clean and dry before application.

### ADVANTAGES

- Sticks to a wide variety of substrates
- Based on VOC exempt solvent
- Can be applied to -20°F
- Dry time around 15 minutes
- Available in quarts and gallons

NOTES: For application questions, please call 763-972-9441. See MSDS for additional product information.